

Product change notification (PCN)

Title / short description	KLM – Tooling modification and manufacturing process update
Affected article category	Marking and labeling
Change category	Form and appearance
Change number	PBG250001-01
Reason for PCN/PDN Revision	Change of the communicated V/Cs and rescheduled implementation date

Purpose/objective of the change

The update of the manufacturing process is necessary to reduce material waste and support continuous product improvement.

Detailed description of the change

As part of our continuous product improvement efforts, we have optimized the manufacturing process of the articles KLM 2 and KLM 4. This enhancement ensures consistently high part quality with excellent dimensional stability, while maintaining the product's geometry and functional characteristics. Customers benefit from improved reliability and long-term performance. For a visual reference of the changes, please refer to the attachment included with this PCN.

This PCN was revised due to updated V/Cs and a rescheduled implementation date, as another change was prioritized ahead of this one.

This PCN contains content generated with the support of AI-based tools.

Identifying characteristics

Increase of the production batch (V/C)

Start of Production (SOP)	-	Last Time Delivery (LTD)	-
Effective date (EOP)	2026-07-01	End of Service (EOSR)	-
End of Sales (EOS)	-		

Short-term change (< 6 months) or discontinuation (< 12 months), due to:

- | | | |
|---|---|--|
| <input type="checkbox"/> Software / Firmware Bugfix | <input type="checkbox"/> Short-term delivery stop by supplier | <input type="checkbox"/> Short-term recall by supplier |
| <input type="checkbox"/> Force majeure | <input type="checkbox"/> Product improvement with customer benefits | |
| <input type="checkbox"/> Others | | |

Attachments

- PCN_KLM2 KLM4.pdf
- Material_list.csv
- PCN-PBG250001-01_EN

Material list

Item no.	Item Type	Hardware old	Firmware new	Item no.	Substitute item Type
0807575	KLM 2	02	03		
0811970	KLM 4	02	03		