

Reliability Test Comparison Data

Chip NTC Thermistor

P/N: NCP03WF104*05RL

*---means resistance tolerance F(±1%)E(±3%)J(±5%)

- 1.Climatic performance
 - 1-1. Dry Heat
 - 1-2. Cold
 - 1-3. Damp Heat
 - 1-4. Change of Temperature
 - 1-5. High Temperature Load
- 2. Mechanical performance
 - 2-1. Solderability
 - 2-2. Soldering Heat Resistant
 - 2-3. Vibration Resistant
 - 2-4. Resistance to Bending of Substance

Development Section 5
Product Development Department 1
Sensor Products Division
Murata Manufacturing Co., Ltd.



1-1.Dry Heat

P/N :NCP03WF104*05RL

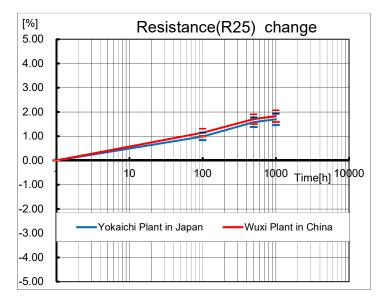
Test Condition :+125°C±3°C in air, without loading.

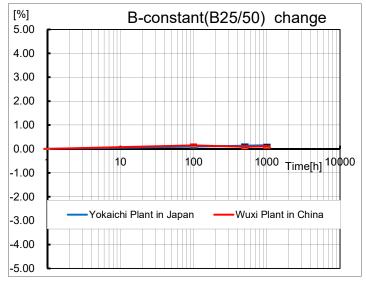
NTC Thermistor shall be soldered on the glass epoxy PCB

and be tested.

Criteria :Resistance(R₂₅) change shall be less than ±5%

B-constant(B_{25/50}) change shall be less than ±2%







1-2.Cold

P/N :NCP03WF104*05RL

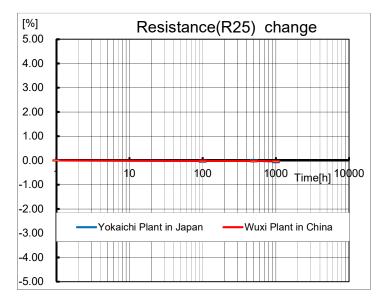
Test Condition :-40±3°C in air, without loading.

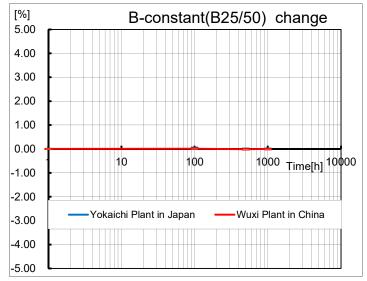
NTC Thermistor shall be soldered on the glass epoxy PCB

and be tested.

Criteria :Resistance(R₂₅) change shall be less than ±5%

B-constant(B_{25/50}) change shall be less than ±2%





No. NC-L0032



1-3.Damp Heat

P/N :NCP03WF104*05RL

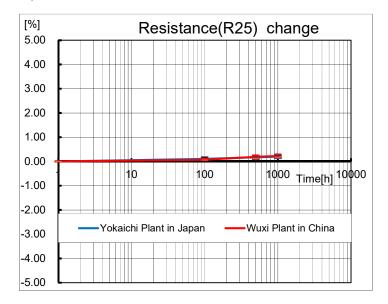
Test Condition : +60±2°C,90~95%RH in air, without loading.

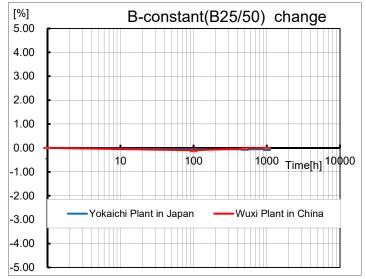
NTC Thermistor shall be soldered on the glass expoxy PCB

and be tested.

Criteria :Resistance(R₂₅) change shall be less than ±5%

B-constant(B_{25/50}) change shall be less than ±2%







1-4. Change of Temperature

P/N :NCP03WF104*05RL

Test Condition

: 5 cycles of following sequence, without loading.

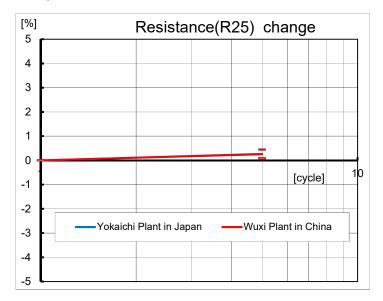
Step 1 -40°C +0/-3°C × 30min. 2 Room Temp. × 10~15min. 3 +125°C +3/-0°C × 30min.

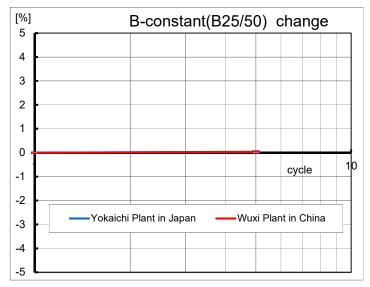
3 +125°C +3/-0°C × 30min. 4 Room Temp. × 10~15min.

NTC Thermistor shall be soldered on the glass expoxy PCB and be tested.

Criteria

:Resistance(R_{25}) change shall be less than ±5% B-constant($B_{25/50}$) change shall be less than ±2%





No. NC-L0032



1-5.High Temperature Load

P/N :NCP03WF104*05RL

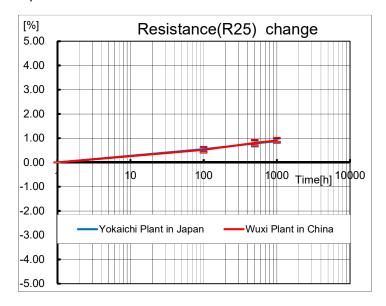
Test Condition : +85±2°C in air, with Max. Operating Current.

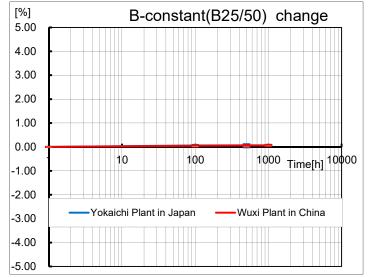
NTC Thermistor shall be soldered on the glass expoxy PCB

and be tested.

Criteria :Resistance(R₂₅) change shall be less than ±5%

B-constant(B_{25/50}) change shall be less than ±2%







2-1.Solderability

P/N :NCP03WF104*05RL

Test Condition: Soldering Temp:245°C±5°C

Solder :Sn-3.0Ag-0.5Cu

Immersion Time: 3±0.5sec

NTC Thermistor shall be immersed completely under the

solder meniscus.

Criteria Minimum 95% of the whole electrode surface shall be

covered with solder.

Samples :10 pcs

No.	Yokaichi Plant in Japan	Wuxi Plant in China
1	Good	Good
2	Good	Good
3	Good	Good
4	Good	Good
5	Good	Good
6	Good	Good
7	Good	Good
8	Good	Good
9	Good	Good
10	Good	Good

Note:



2-2.Soldering Heat Resistant

P/N :NCP03WF104*05RL

Test Condition :Soldering Tem:260°C±5°C

Solder :Sn-3.0Ag-0.5Cu Immersion Tim:10±0.5sec

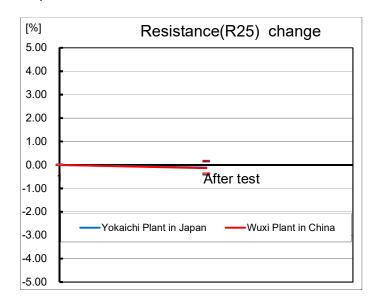
NTC Thermistor shall be immersed completely under the

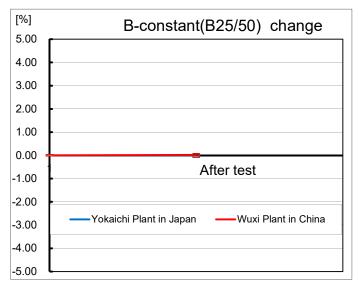
solder meniscus.

Preheating Temp.:150±5°C Preheating Time.:3min

Criteria :Resistance(R_{25}) change shall be less than ±5%

B-constant(B_{25/50}) change shall be less than ±2%







2-3. Vibration Resistant

P/N :NCP03WF104*05RL

Test Condition :Solder NTC Thermistor on the Glass Epoxy PCB (FR4).

Frequency: 10Hz~55Hz~10Hz (1min.)

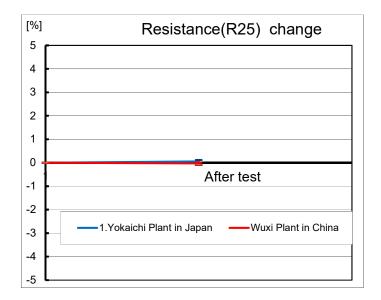
Amplitude : 1.5mm

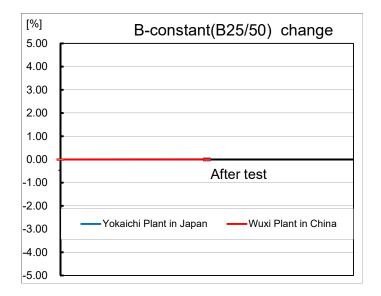
Vibrated for a period of 2hrs. In 3 directions perpendicularly

intersecting each other (for total of 6hrs.).

Criteria :Resistance(R₂₅) change shall be less than ±5%

B-constant(B_{25/50}) change shall be less than ±2%







2-4.Resistance to Bending of Substance

